

Work Order ID 62562

Monday, October 04, 2010 1:08:06 PM



Page 1

Item ID: D4092-041

Accept



Setup Start



Revision ID:

Item Name: Maintenance Step Assembly

Stop



Start Date: 10/5/2010 Start Qty: 200



Cust Item ID:

Required Date: 10/19/2010 Req'd Qty: 200



Customer:

Reference:

Approvals: Process Plan: MFDate: 10-10-04 Tooling: _____ Date: _____

Run Start



QC: _____

Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D4092	A

100 Pick Kit 0.00



Packaging

Memo

0.00

10/04/10 (1)

110 0.00



Packaging

Memo

0.00

110 0.00



Small Fab

Memo

0.00

110 Assemble as per Dwg 0.00

Small Fab Torque screws up to 15-25 in-lbs

EJ 10/11/10 (1)

120 QC5- Inspect part completeness to step on W/O 0.00



QC

Memo

0.00

S. Tolulos to RWA
PM

(+1)
001

Quality Control

**MATERIAL CERTIFICATION
REQ'D UPON DELIVERY**

PRO

Work Order ID 62562

Page 2

Monday, October 04, 2010 1:08:06 PM

Item ID: D4092-041

Accept



Setup Start



Revision ID:

Item Name: Maintenance Step Assembly

Stop



Start Date: 10/5/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 10/19/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

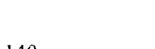


Packaging

Identify as per dwg & Stock Location: _____

0.00

140



Packaging

Memo

0.00



QC



Quality Control

QC21- Final Inspection - Work Order Release

0.00

M. 10.11.18 testonly
 - approved revision D4093-5 62569
 - D4092-1 Rev. PBI 63047

Memo

0.00

Picklist Print

Page 1

Monday, October 04, 2010 1:08:05 PM

Work Order ID: 62562



Parent Item: D4092-041



Parent Item Name: Maintenance Step Assembly

Start Date: 10/5/2010

Start Qty: 2.00

Required Date: 10/19/2010

Required Qty: 2.00

Comments: IPP REV:A NEW ISSUE 10-06-01 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4092-1 		Manufactured		No		100	Each	0.0000	2		<i>EP 10/11/03</i>		
Maintenance Step 		Manufactured		No		100	Each	0.0000	1		<i>62860 C</i>		
Bracket 		Manufactured		No		100	Each	0.0000	1		<i>62567 C</i>		
Bracket 		Manufactured		No		100	Each	0.0000	2		<i>62569 C</i>		
MS24694-S54 		Purchased		No		100	Each	114.0000	2		<i>11/16/02 C</i>		
Screw 													

			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>								
			ST289	114									
			113359	1									
			115371	13									
			115531	100									
MS24694-S55 		Purchased	No	100	Each	77.0000	8		<i>16✓ C 10/11/02 (2)</i>				
Screw 													

			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
			ST289A	77	
			13884	77	

13884

Picklist Print

Page 2

Monday, October 04, 2010 1:08:05 PM

Work Order ID: 62562



Parent Item: D4092-041



Parent Item Name: Maintenance Step Assembly

Start Date: 10/5/2010

Start Qty: 2.00

Required Date: 10/19/2010

Required Qty: 2.00

MS24694-S56



Purchased

No

100

Each

110.0000

2

4



SCREW

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST289A	110	
104407	110	

104407

NAS1149D0332J



Purchased

No

100

Each

613.0000



12

Washer

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST298	613	
110985	14	
114348	130	
114884	269	
114962	200	

M114348

MS21042L3



Purchased

No

100

Each

2,684.000



12

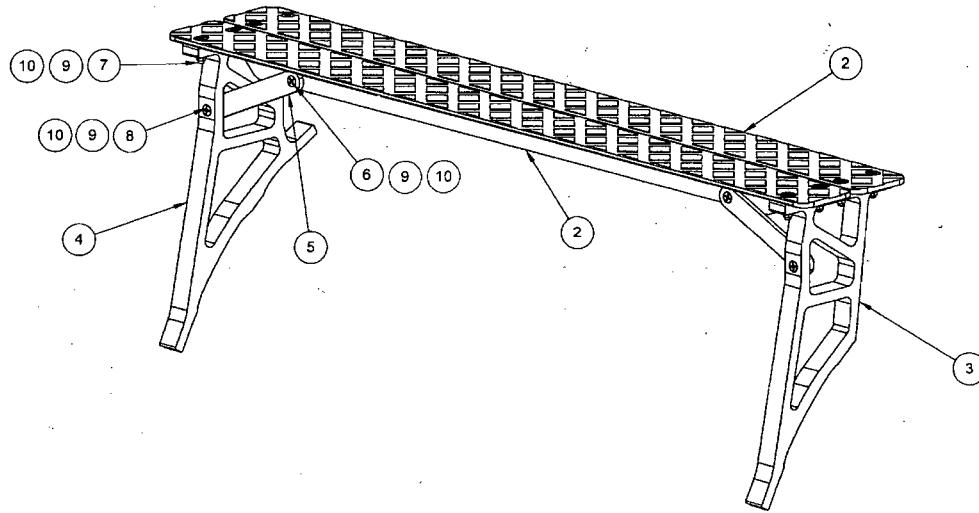
Nut

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST300	2684	
114523	49	
114784	1635	
115835	1000	

M114784

8 7 6 5 4 3 2 1

ITEM	QTY	PART NUMBER	DESCRIPTION
1	X	D4092-041	MAINTENANCE STEP ASS'Y
2	2	D4092-1	MAINTENANCE STEP
3	1	D4093-1	BRACKET
4	1	D4093-3	BRACKET
5	2	D4093-5	BRACE
6	2	MS24694-S54	SCREW
7	8	MS24694-S55	SCREW
8	2	MS24694-S56	SCREW
9	12	NAS1149D0332J	WASHER
10	12	MS21042L3	NUT



D4092-041 MAINTENANCE STEP ASS'Y

RELEASED
2010-09-23

A	NEW ISSUE	RF	10.09.16
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	PORT HADLOCK, WA	
CHECKED	NP	DRAWING NO.	REV. A
MFG. APPR.	gj	D4092	SHEET 1 OF 6
APPROVED	NP	TITLE	SCALE
DE APPR.	NP	MAINTENANCE STEP ASS'Y	NTS
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8 7 6 5 4 3 2 1

8 7 6 5 4 3 2 1

ITEM	QTY 042	PART NUMBER	DESCRIPTION
1	X	D4092-042	MAINTENANCE STEP ASS'Y
2	2	D4092-1	MAINTENANCE STEP
3	1	D4093-1	BRACKET
4	1	D4093-3	BRACKET
5	2	D4093-5	BRACE
6	2	MS24694-S54	SCREW
7	8	MS24694-S55	SCREW
8	2	MS24694-S56	SCREW
9	12	NAS1149D0332J	WASHER
10	12	MS21042L3	NUT

#62562

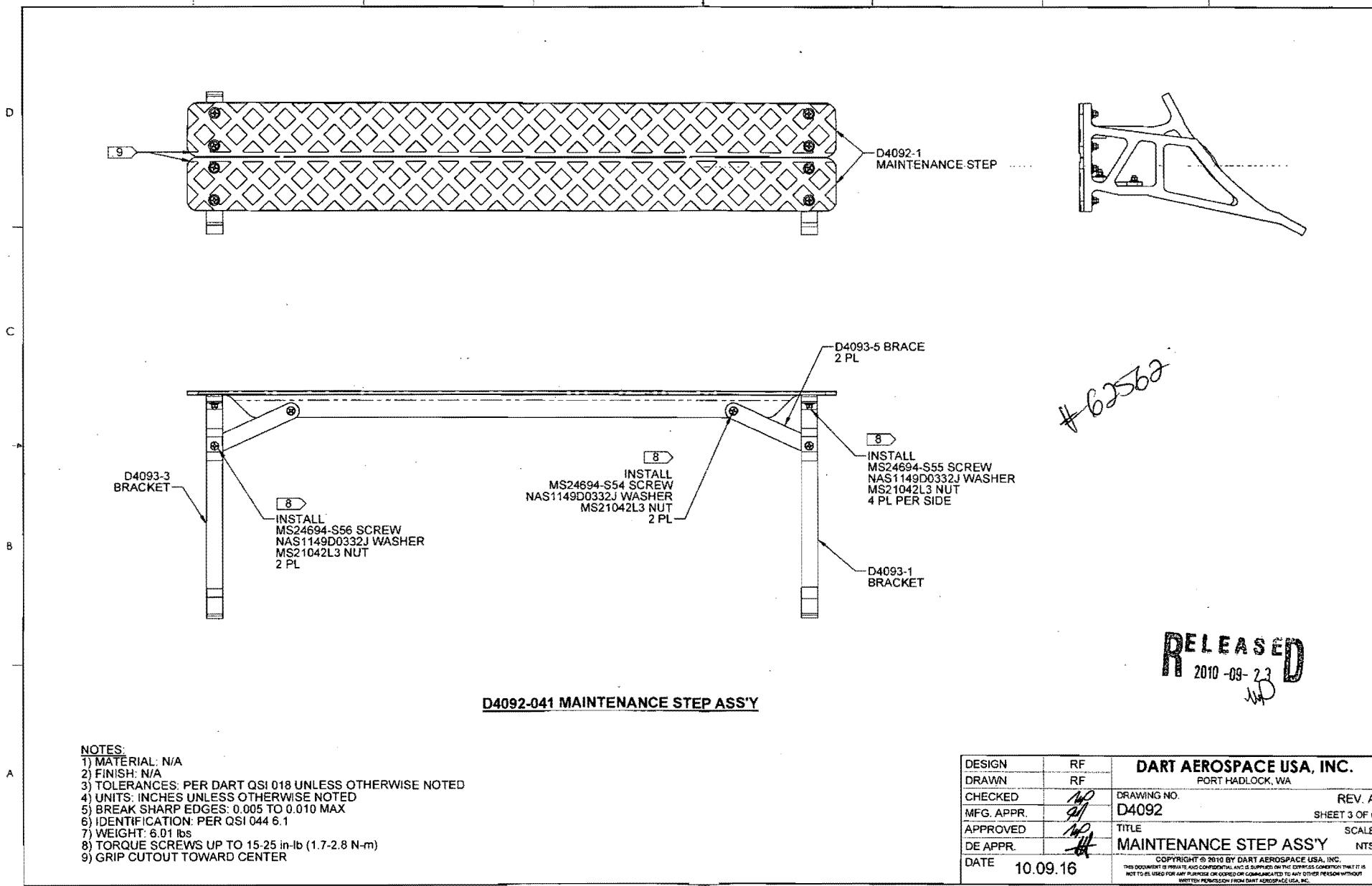
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R 2010-08-23
WMT

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MFG. APPR.	<i>141</i>	REV. A	
APPROVED	<i>140</i>	SHEET 2 OF 6	
DE APPR.	<i>141</i>	TITLE	
DATE	10.09.16	SCALE	
MAINTENANCE STEP ASS'Y			
NTS			
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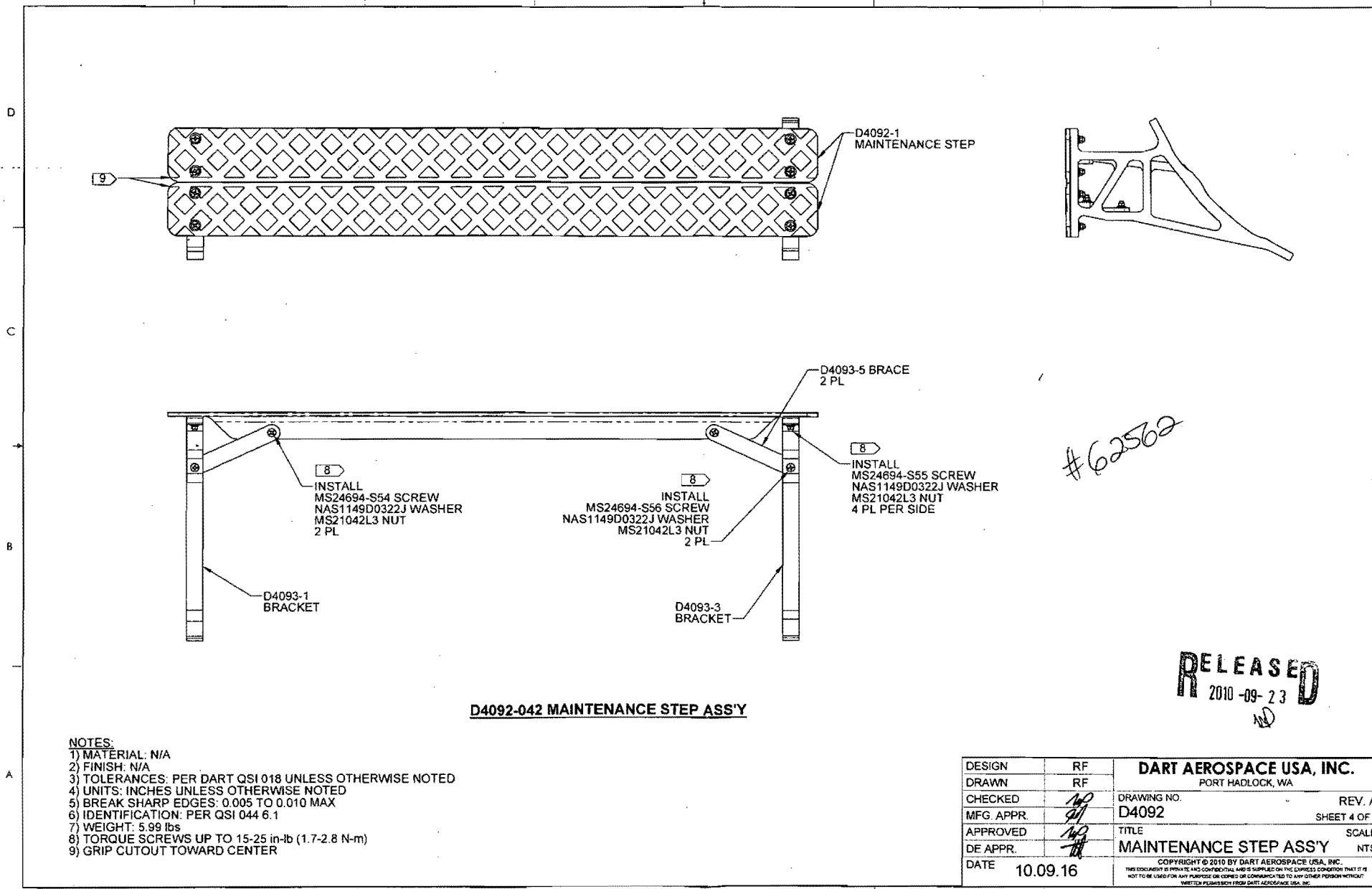
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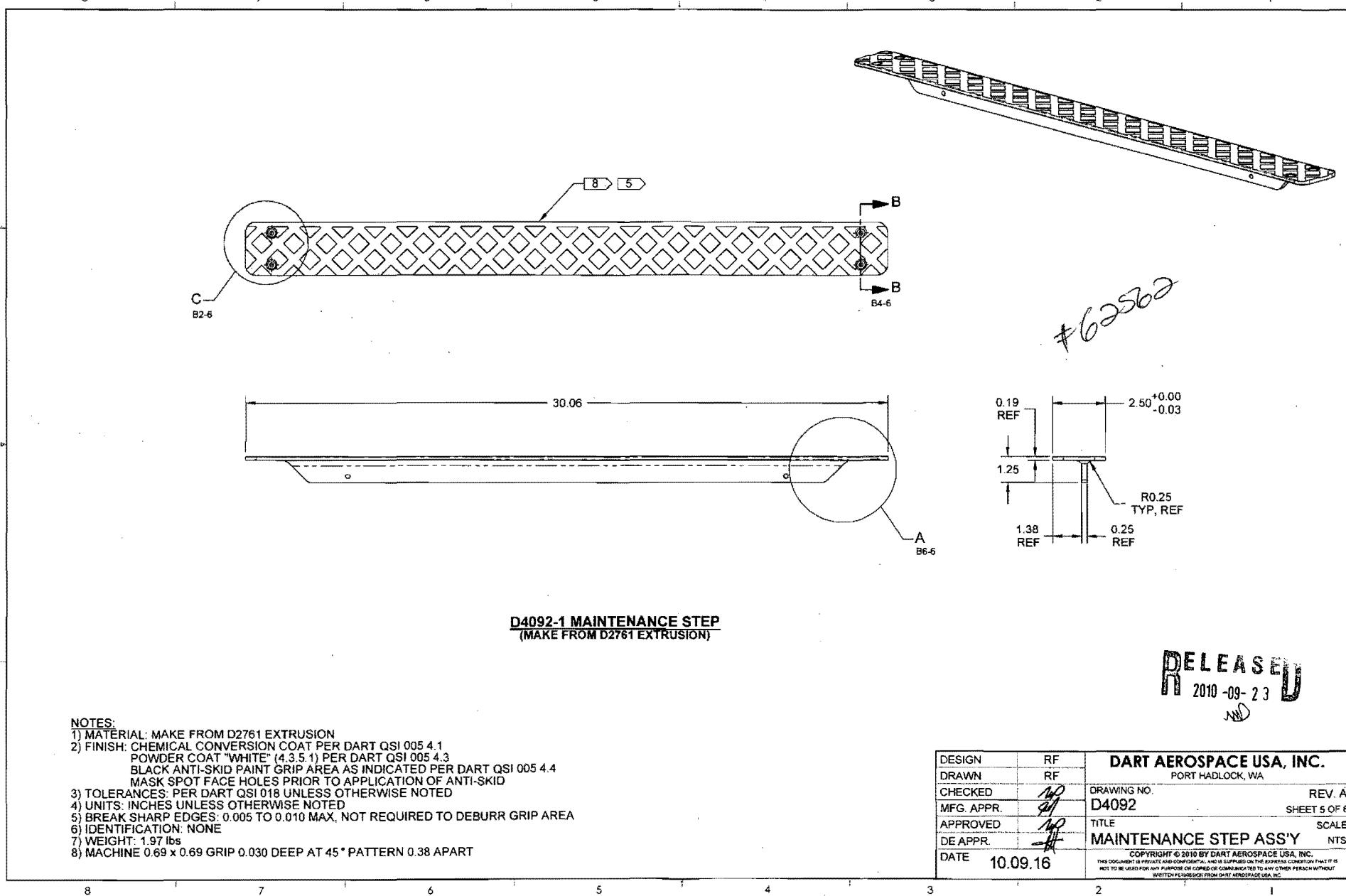
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APPROVED	<i>MP</i>	TITLE SCALE	
DE APPR.	<i>MP</i>	MAINTENANCE STEP ASS'Y NTS	
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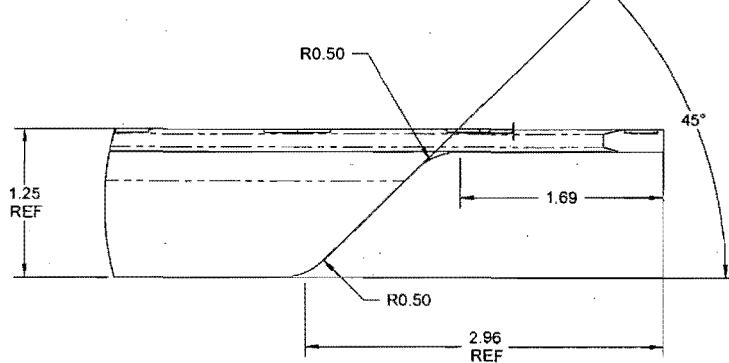


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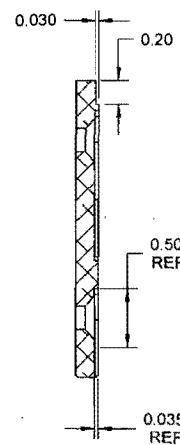
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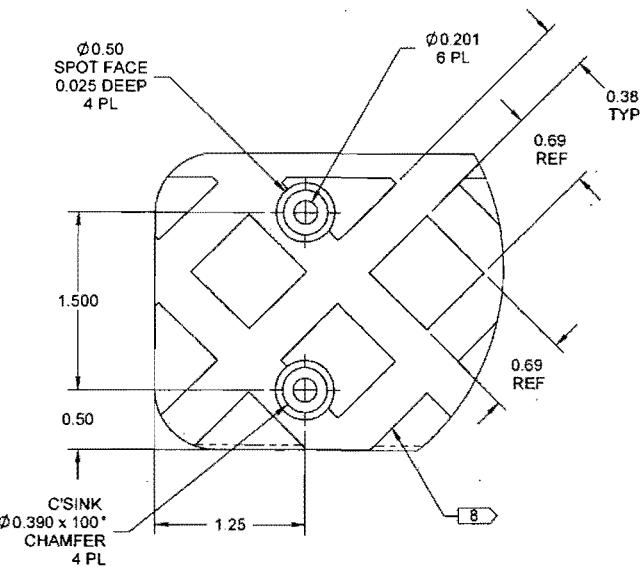
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DETAIL A B3-5
SCALE 4X, TYP



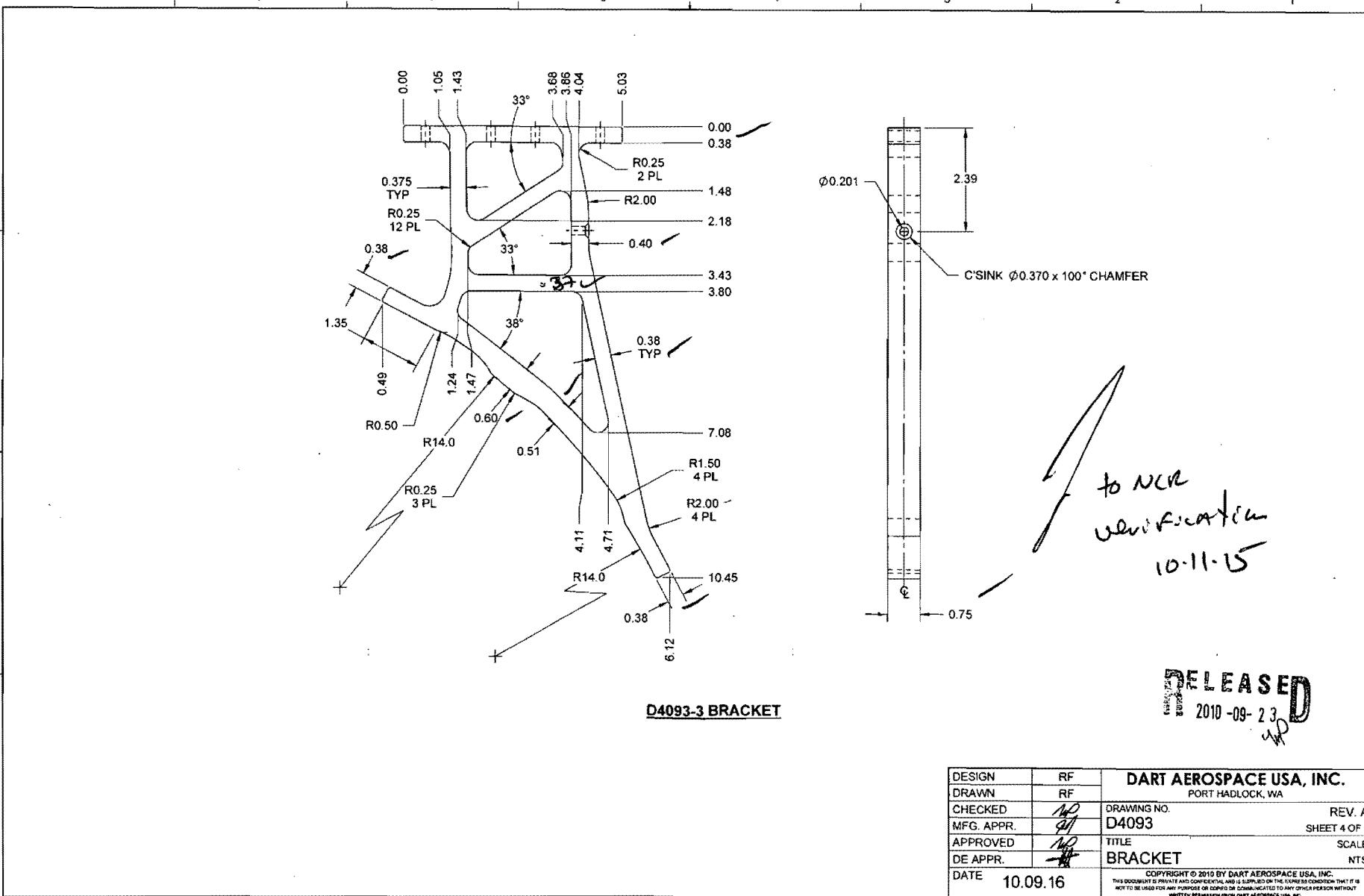
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DETAIL C C7-5
SCALE 4X, TYP

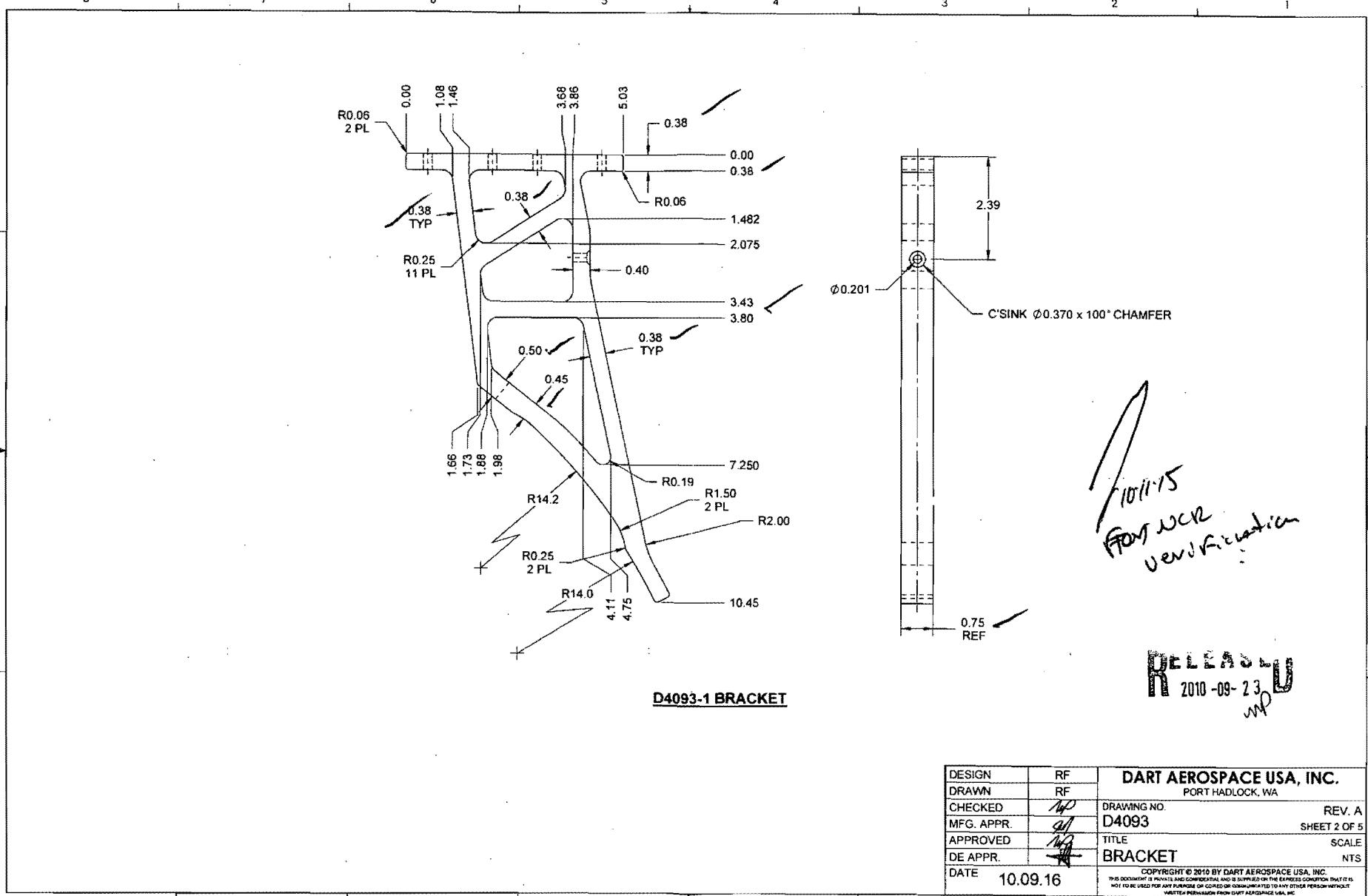
A6 SPOT
A6 SPOT
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2010-09-23
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MFG. APPR. <i>100</i>	<i>100</i>	REV. A SHEET 6 OF 6
APPROVED <i>100</i>	<i>100</i>	TITLE MAINTENANCE STEP ASS'Y
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DE APPR.	<i>MP</i>	TITLE
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